

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 09.04.07	Job No.: 00668	ADR Yes/No: N	ADR Date:	ECN #: 09- 560
Product No.: D206-642		Created By: <i>MP</i>	Approved By: <i>MP</i>	
Product Name: Skidtube		Checked By: <i>MP</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	EC/DD	
Production Document Control	N		
Customer Technical Support	Y	DStw	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change:
Web req's additional hole for compatibility with D3804-041/-043 skidtubes

Documents Affected:
Release:
- DEO-D2654-E-2 to amend D2654 Rev. E1

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.04.13 <i>MP</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	N			
10	Update Controlled PDF Files	Y	KJ		09.04.08 <i>MP</i>
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ		09.04.13 <i>MP</i>
18	Create / Update PPP's	Y <i>MP</i>	KJ		09.04.13 <i>MP</i>
19	Update Document Control Database / Laminated Dwgs	Y	KJ	As req'd	NOT RECD <i>MP</i>
20	Update Grey Project Binder	N			09.04.08 <i>MP</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
22					
23					

Description / Action:
- DEO adds an additional hole to the D2654-1/-3 webs for compatibility D3804-041/-043. Update tooling. *No WIP - in stock*
- D206-642-111/-112/-211/-212/-213/-214 now at CHG 006
- D206-642-141 /-241 now at CHG 005
Any affected tube in production should be updated if possible to add the additional hole. Kits in stock do not need to be updated.
- Note for Tech Support: customers installing the DSI 9420-11/-013 Run-on Wearplate kit on skidtubes at CHG numbers earlier than those mentioned on this ECN will have to drill through I-beam in one location. The DSI does not explicitly state this, although it should be obvious when they try installing the thru-bolt!

ECN Verified & Complete: _____ Date: _____

